



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3566-7

Job Sheet 171929



Part No: D3566-7

Job Qty: 20 ea

Part Name: Gasket Center



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 2/9/18

Job Tracking No:

Due Date: 2/18/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A New Issue 07-03-08 ec IPP Rev:B Added Drain Holes 07-07-09 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		2/17/18	0.00	0.00	Start Up Waterjet		SC 18/02/28
100	Waterjet	20 pcs		2/18/18	0.00	2.00	Waterjet1		SC 18/02/28
110	QC	20 pcs		2/18/18	0.00	0.00	QC2 Waterjet-2		SC 18/02/28
120	QC	20 pcs		2/18/18	0.00	0.00	QC8-2		SC 18/02/28
130	Packaging	20 pcs		2/18/18	0.00	0.00	Packaging3	FP001	BEB 18-03-01
140	QC21-SA	20 Ea		2/18/18	0.00	0.00	QC21		18/03/01

Part Op 100 - 1-Cut as per Dwg D3566 Dwg Rev: C Prog Rev: C 2-Debur if necessary

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - LOCATION : FP001

140 - QC21- Final Inspection - Work Order Release

DAS
21
9-89

MAR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MNEO60S.063	Neoprene Sheet 0.063	14 sf (.7 ea)	90-Start up Operation	

564689

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MNEO60S.063	14	33	0

Part Specifications

Specifications could not be found.

Plex 2/9/18 11:24 AM dart.leroux.jason



Container No: S046490



Part: D3566-7

Job No: 171929

Serial No/Batch: S046490

Revision:

Inspector:

Dart Aerospace Ltd.
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Date: 02/28/16

DART AEROSPACE LTD		Work Order:	171929
Description: Gasket		Part Number:	D3566-7
Inspection Dwg: D3566		Rev: C	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
28.50	+/-0.030	28,50	1		SWD-01	
5.88	+/-0.030	5,88	1		Tape	
2.43	+/-0.030	2,43	1			
3.10	+/-0.030	3,10	1			
2.50	+/-0.030	2,50	1			
2.50	+/-0.030	2,50	1			
10.00	+/-0.030	10,00	1			
9.25	+/-0.030	9,25	1			
0.30	+/-0.030	0,30	1			
0.30	+/-0.030	0,30	1			
0.063	+/-0.010	0,063	1			
Ø0.19	+0.004/-0.001	Ø0,19	1			

Measured by:	Sc	Audited by:		Prototype Approval:	N/A
Date:	17/02/28	Date:		Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.02.28	New Issue	KJ/DD	